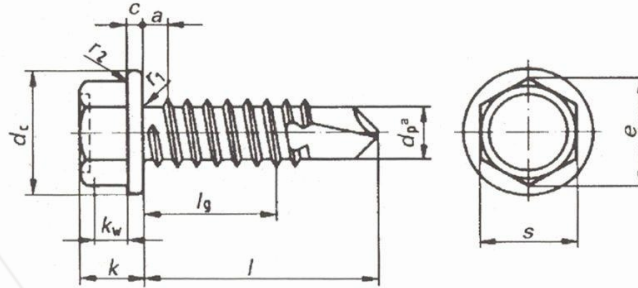


## DIN7504 - Self Drilling Screws



d/ diam	3.5 (No6)	3.9 (No7)	4.2 (No8)	4.8 (No10)	5.5 (No12)	6.3 (No14)
d(mm)	3.35-3.53	3.73-3.91	4.02-4.22	4.62-4.80	5.28-5.46	6.03-6.25
s(mm)	5.32-5.5	5.32-5.5	6.78-7	7.78-8	7.78-8	9.78-10
dc(mm)	7.6-8.3	7.6-8.3	8.2-8.8	9.8-10.5	10.-11.	12.2-13.2
k(mm)	3.2-3.45	3.2-3.45	4-4.25	4.15-4.45	5.15-5.45	6.15-6.45
cmin.	0.6	0.6	0.9	0.9	1	1
dp(mm)	2.8	3.1	3.6	4.1	4.8	5.8
tpi	20	18	18	16	14	14
r	0.5	0.5	0.6	0.7	0.8	0.9
k <sub>w</sub> (min)	1.55	1.55	1.9	2	2.7	3.3

SELF DRILLING SCREWS ARE ALSO AVAILABLE IN POZI PAN HEAD (HEAD DIMENSIONS TO DIN7981), POZI COUNTERSUNK (HEAD DIMENSIONS TO DIN7982) AND POZI RAISED COUNTERSUNK (HEAD DIMENSIONS TO DIN7984)

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