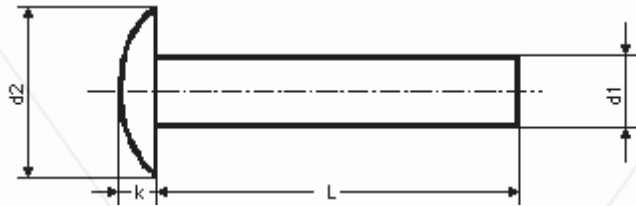


## DIN 674 - Flat Round Head Rivets



Shank Diameter		Head Diameter		Head Depth	
Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance
d <sub>1</sub>		d <sub>1</sub> = 2.25D		k = 0.5D	
1.4	1.33 / 1.45	3.2	2.90 / 3.20	0.7	0.58 / 0.83
1.6	1.52 / 1.65	3.6	3.30 / 3.60	0.8	0.68 / 0.99
2	1.87 / 2.10	4.5	4.20 / 4.50	1	0.88 / 1.13
2.5	2.37 / 2.60	5.6	5.30 / 5.60	1.3	1.18 / 1.43
3	2.87 / 3.10	6.8	6.44 / 6.80	1.5	1.38 / 1.63
3.5	3.37 / 3.60	7.8	7.22 / 7.80	1.8	1.68 / 1.93
4	3.87 / 4.10	9	8.42 / 9.00	2	1.88 / 2.13
5	4.82 / 5.15	11.2	10.50 / 11.20	2.5	2.38 / 2.63
6	5.82 / 6.15	13.5	12.80 / 13.50	3	2.88 / 3.13

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