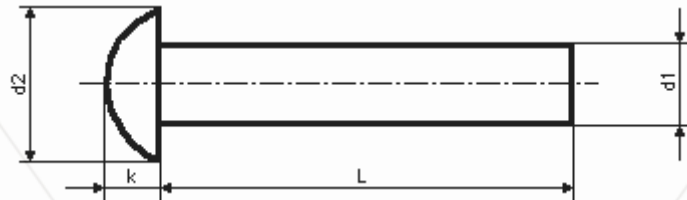


## DIN 124 - Flat Round Head Rivets



DIN 124 Round Head Rivets					
10 to 36 Millimetres Diameter - All Dimensions in Millimetres - All Materials					
Shank Diameter		Head Diameter		Head Depth	
Nominal	Tolerance	Nominal	Tolerance	Nominal	Tolerance
$d_1$		$d_2=1.6D$		$k=0.65D$	
10	9.4 / 10.2	16	14.9 / 16.0	6.5	6.5 / 7.4
12	11.3 / 12.2	19	17.7 / 19.0	7.5	7.5 / 8.4
14	13.2 / 14.2	22	20.7 / 22.0	9	9.0 / 9.9
16	15.2 / 16.2	25	23.7 / 25.0	10	10.0 / 10.9
18	17.1 / 18.2	28	26.7 / 28.0	11.5	11.5 / 12.6
20	19.1 / 20.2	32	30.4 / 32.0	13	13.0 / 14.1
22	20.9 / 22.2	36	34.4 / 36.0	14	14.0 / 15.1
24	22.9 / 24.3	40	38.4 / 40.0	16	16.0 / 17.1
25 *	23.8 / 25.3	40	38.4 / 40.0	16	16.0 / 17.1
27	25.8 / 27.3	43	41.4 / 43.0	17	17.0 / 18.1
30	28.6 / 30.3	48	46.4 / 48.0	19	19.0 / 20.3
33	31.6 / 33.3	53	51.1 / 53.0	21	21.0 / 22.3
36	34.6 / 36.3	58	56.1 / 58.0	23	23.0 / 24.3

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